Each

Monday, 11/20/2006 11:33:05 AM Kim Johnston User **Process Sheet** : BUSHING **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services Job Number : 29536 : 10173 **Estimate Number** : D2537 : NIA Part Number P.O. Number S.O. No. : NIA . D2537 REV A1 : 11/20/2006 **Drawing Number** This Issue Prsht Rev. **Project Number** : N/A NIP : MACHINED PARTS Type **Drawing Revision** First Issue Material **Previous Run** : 11/27/2006 50 Um: Qty: **Due Date** Written By Checked & Approved By Material change on Step 2 KJ/JLM Comment 05.01.31 **Additional Product** Job Number: Description: Seq. #: **Machine Or Operation:** M304R500 0.500" 304 SS roundbar 1.0 Comment: Qty.: Total: 6.0165 f(s) 0.1203 f(s)/Unit Material: AISI 304/316 Round Bar Ø0.500"(M304R.500) & F06/10/06 Batch: M 101926 M16333 HARDINGE 2.0 Comment: HARDINGE CNC LATHE SMALL 1-Machine as per Folio FA273 2-Deburr and Tumble 1 F 06/12/05 INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 **PACKAGING** Comment: PACKAGING RESOURCE #1 Identify and Stock PB06/12/07 Location: <

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W/O:			WC	RK ORDER CHANG	GES				
DATE	STEP	PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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NCR:		`	WORK ORD	ER NON-CONFORM	ANCE (NCI	₹)			
DATE	STEP	Description of NC		tion B	Verifica	Verification		Approval	
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NOTE: Date & initial all entries

Date:

Monday, 11/20/2006 11:33:05 AM

Üser:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 29536

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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DATE	STEP	Description of NC		Corrective Action Section B		0:		cation	Approval	Approval
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NOTE: Date & initial all entries

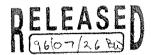
DART AEROSPACE LTD	Work Order:	29536
Description: Bushing	Part Number:	D2537
Inspection Dwg: D2537 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST									
	X	First Arti	cle	Prot	otype				
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method o		nments		
1.250	+/-0.010	1.245	/						
0.316	+0.005/-0.000	320	1						
Ø0.438	+0.005/-0.000	,441				·			
									
Measured by: Audited by: MS					Prototype	Approval:	N/A		
Date:	56/12/05	Date	06/12	105		Date:	N/A		
Rev Date	Change		··· ·			Revised by	Approved		
A 03.11.11	New Issue					KJ/RF	n A		
B 05.02.17 Added Ø0.438						KJ/JLM A	- 411		

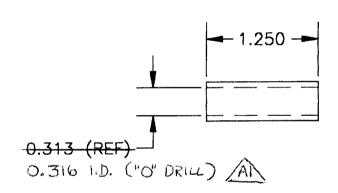




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m.m.	B6	D2537		SHEET	1 OF	- 1
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